

FIG. 1

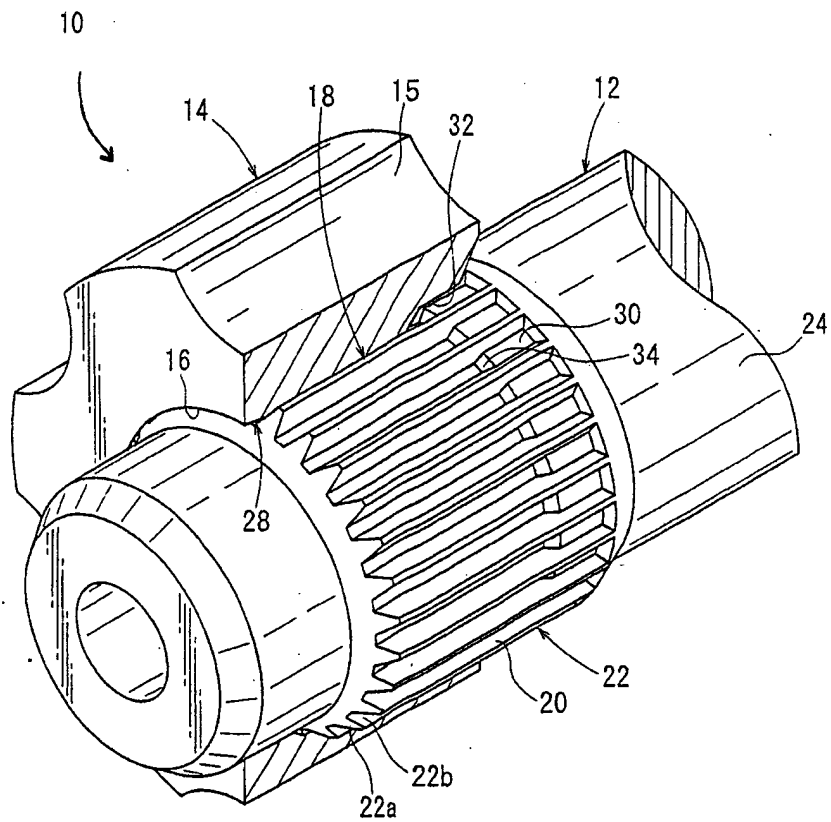
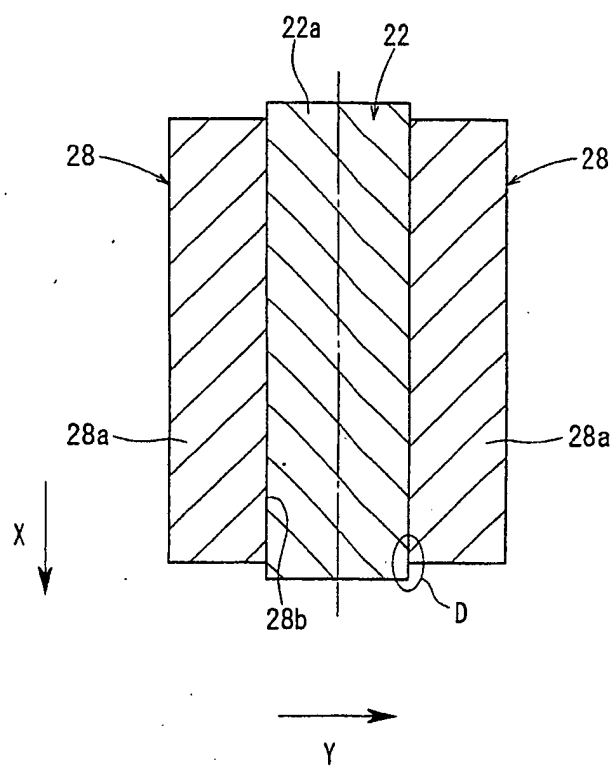


FIG. 2



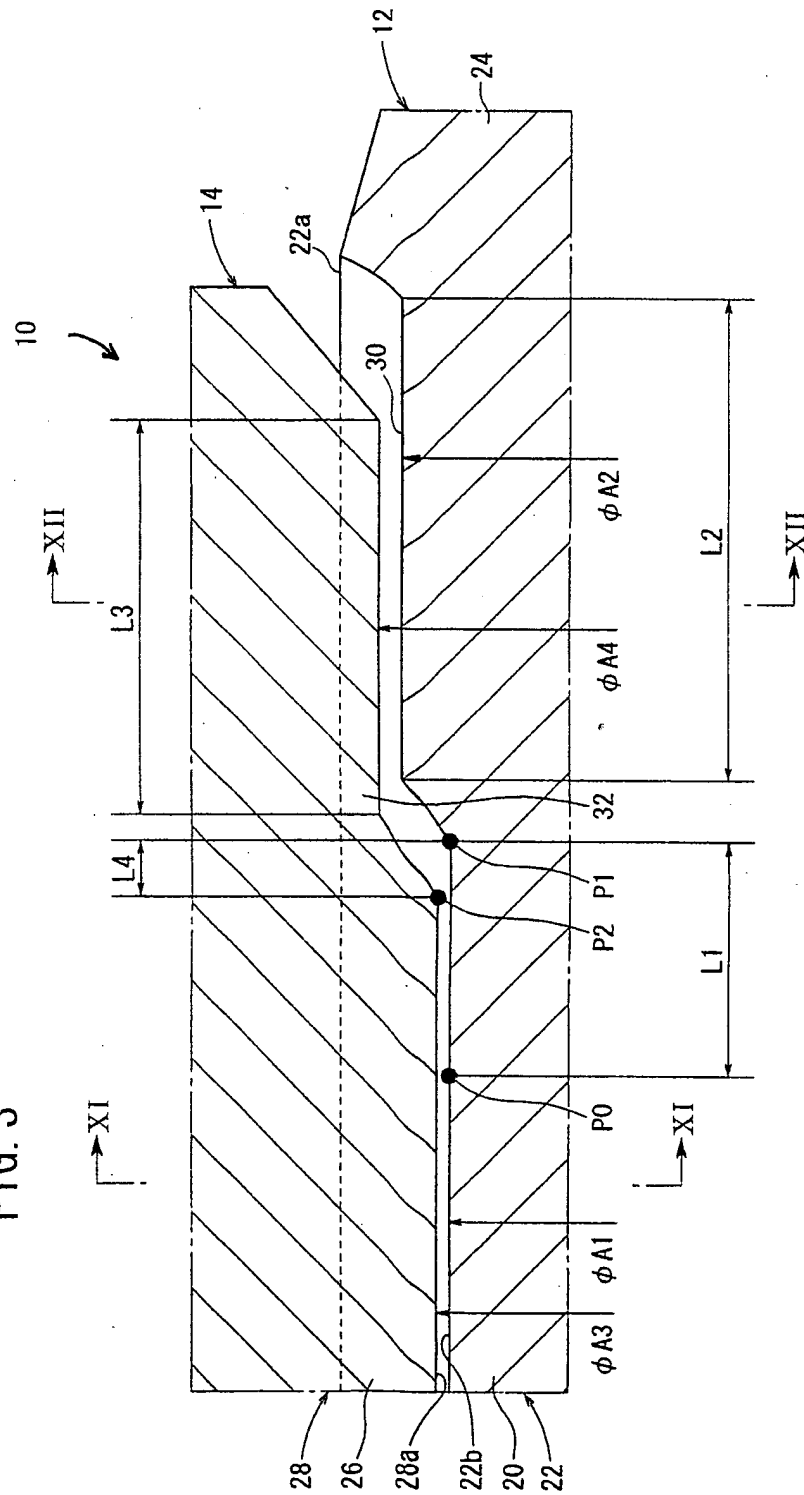


FIG. 4

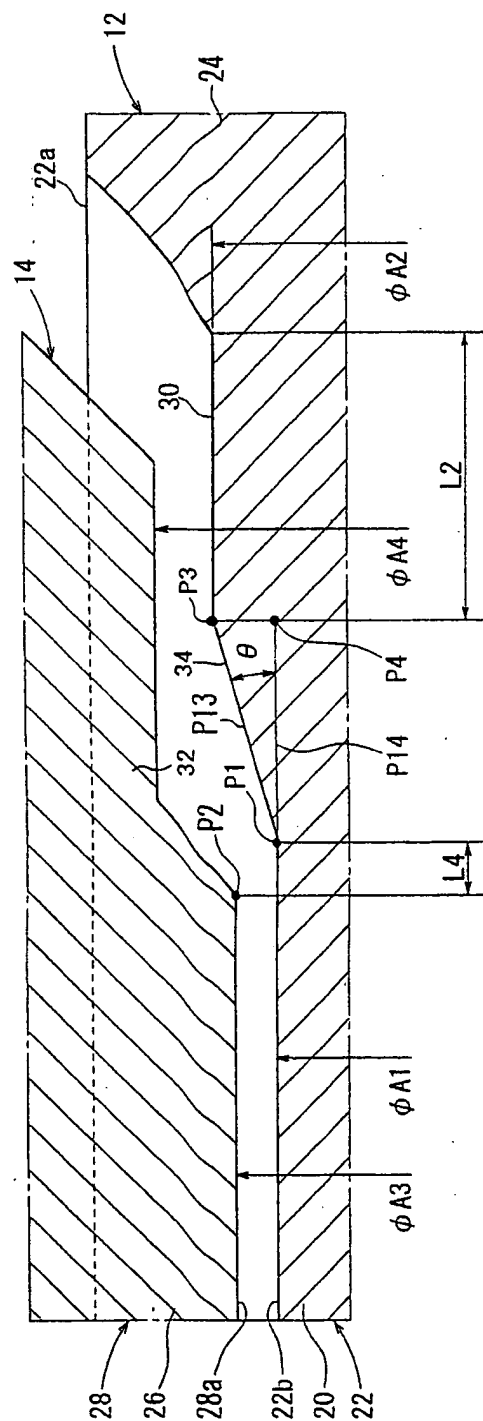


FIG. 5

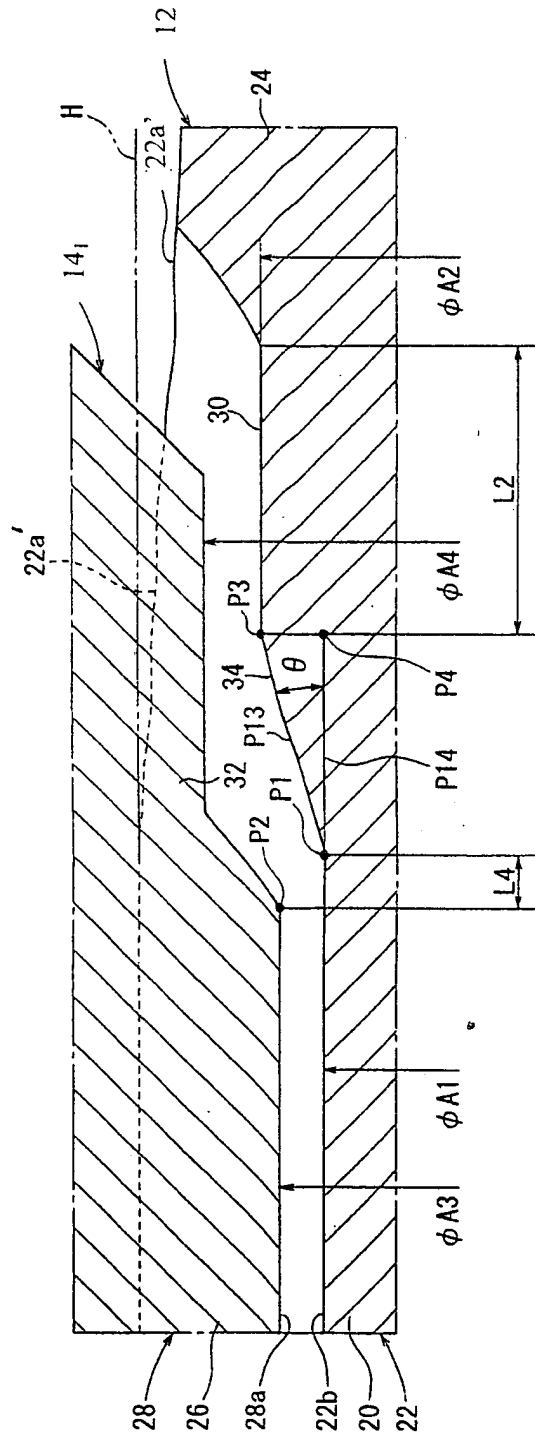


FIG. 6

TILT ANGLE θ	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	⊙	⊙	⊙	⊙	○	×
PRODUCTIVITY	×	○	⊙	⊙	⊙	⊙	○	×

FIG. 7

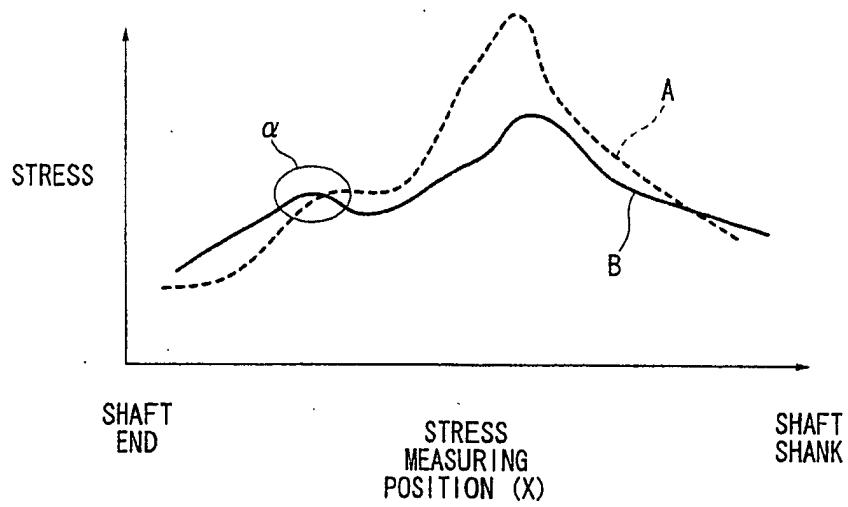


FIG. 8

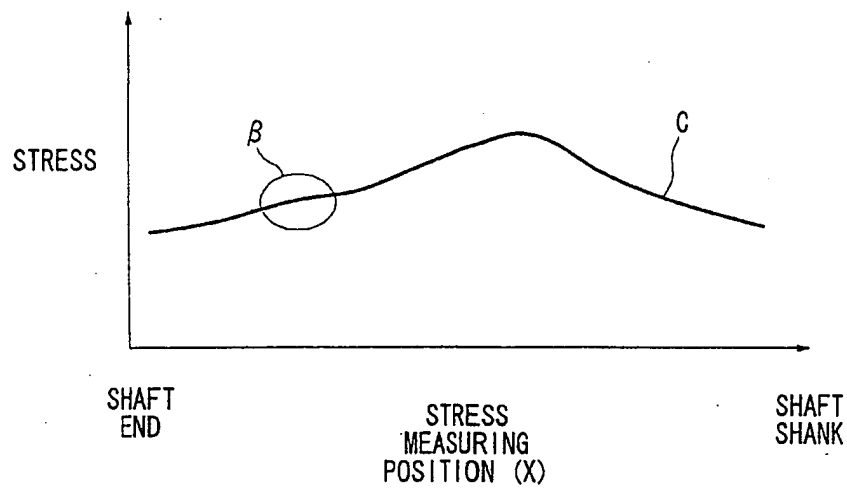


FIG. 9

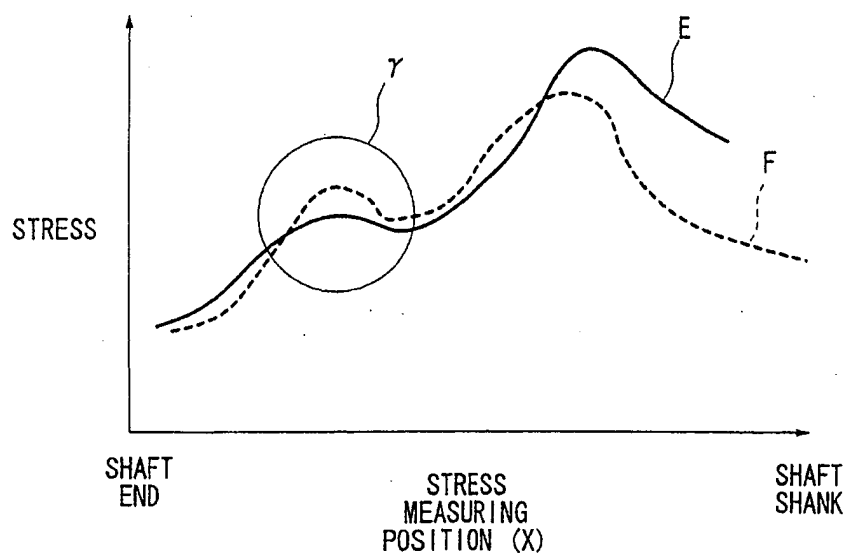


FIG. 10

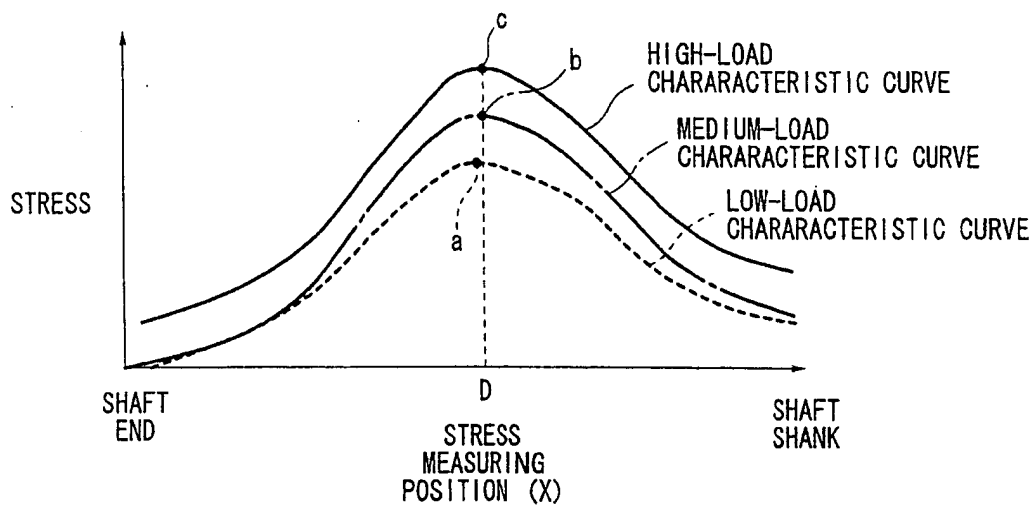


FIG. 11

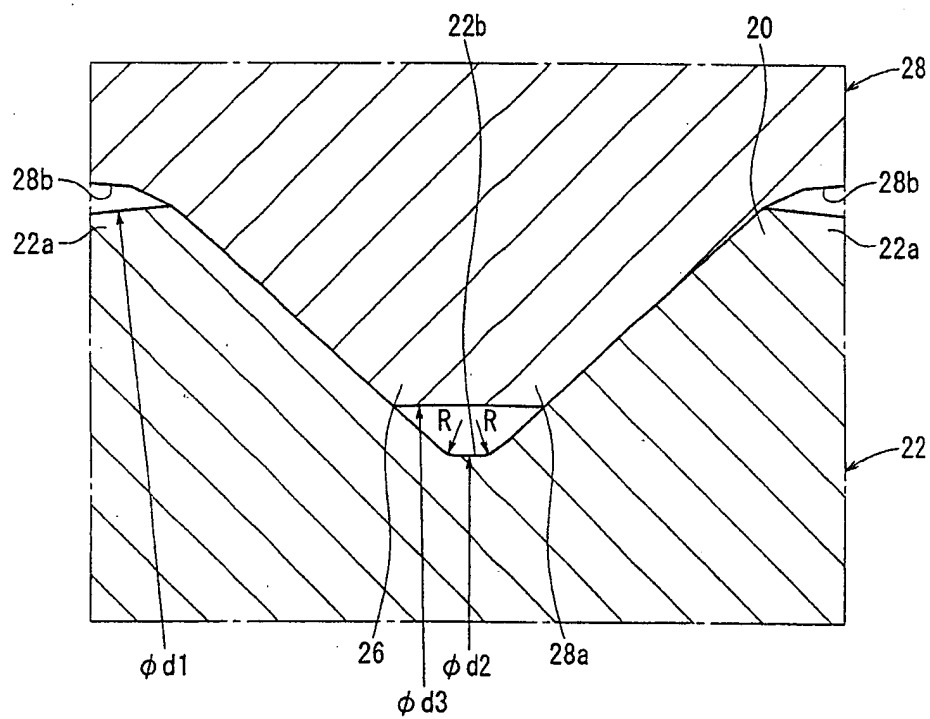


FIG. 12

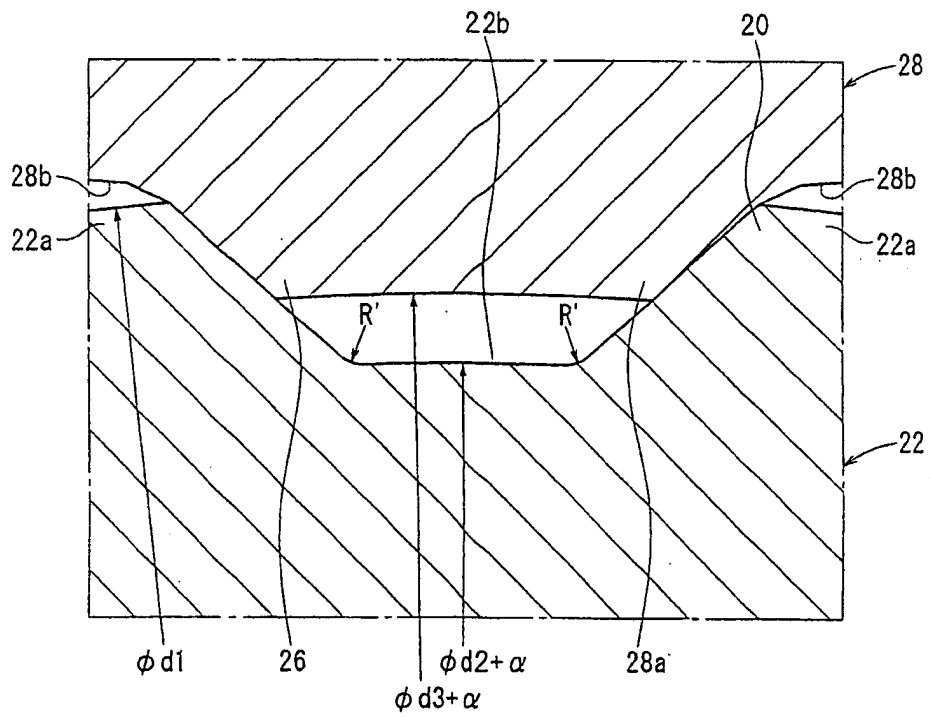


FIG. 13

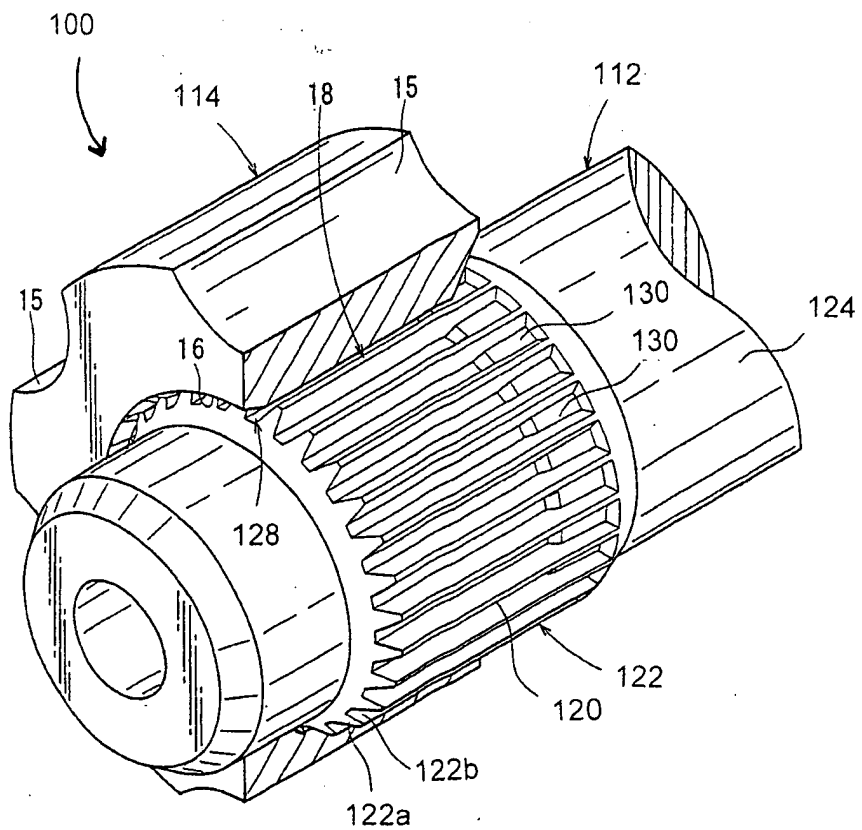


FIG. 14

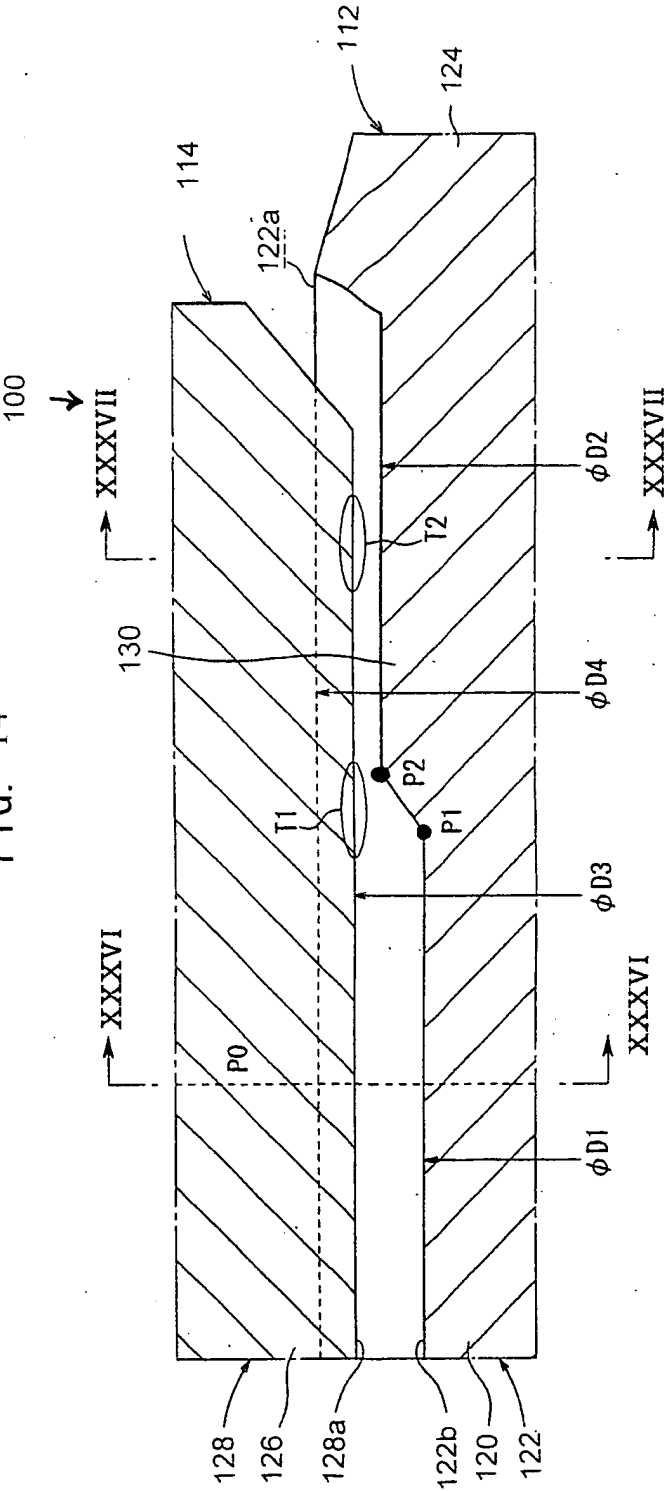


FIG. 15

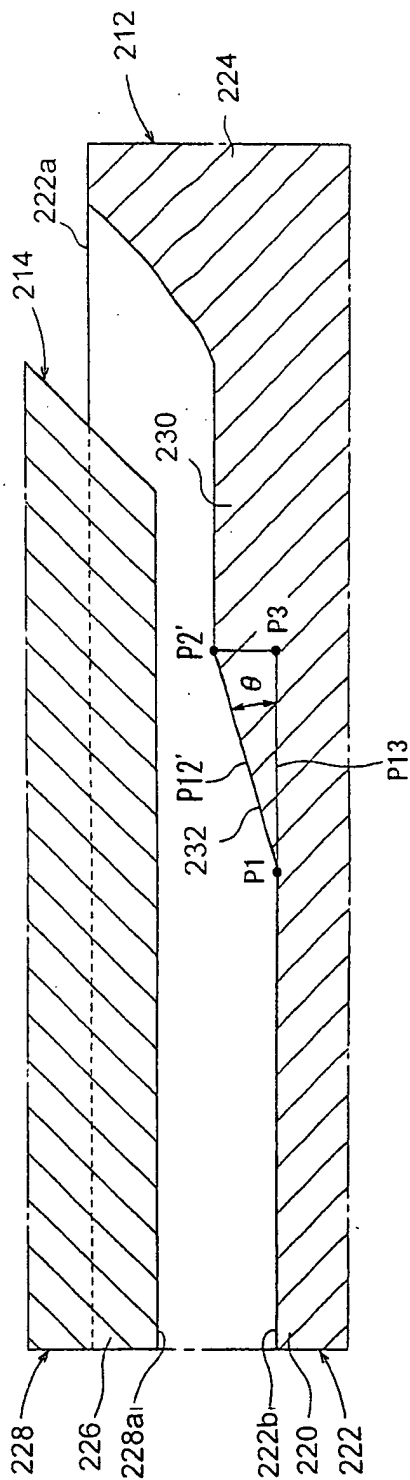
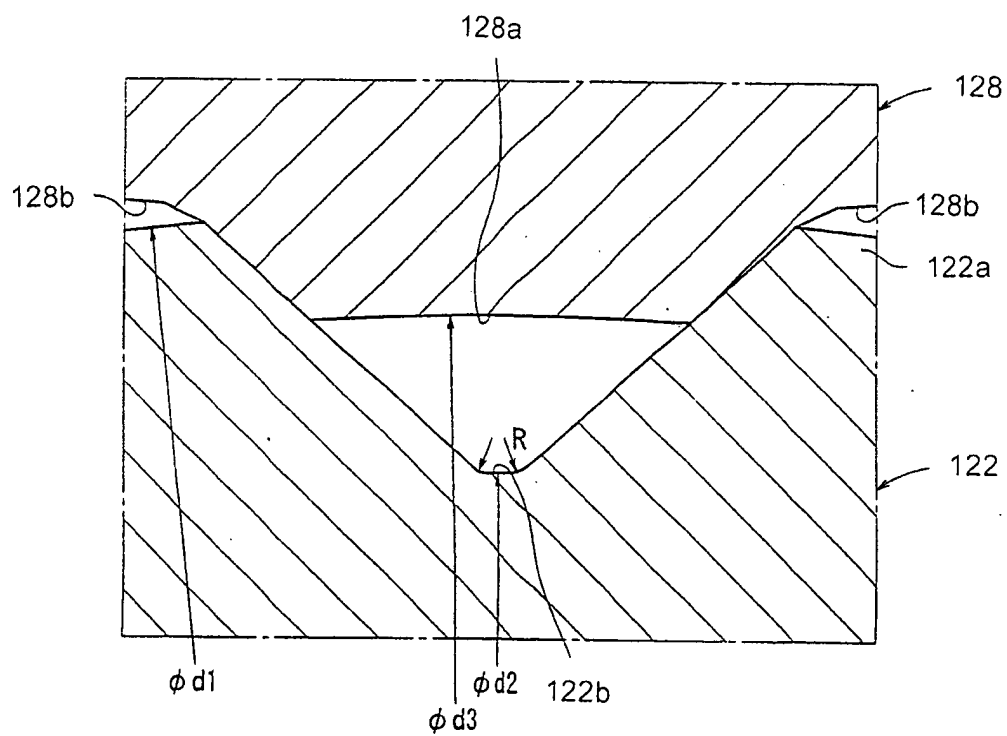


FIG. 16

TILT ANGLE θ	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	⊙	⊙	⊙	⊙	○	×
PRODUCTIVITY	×	○	⊙	⊙	⊙	⊙	○	×

FIG. 17



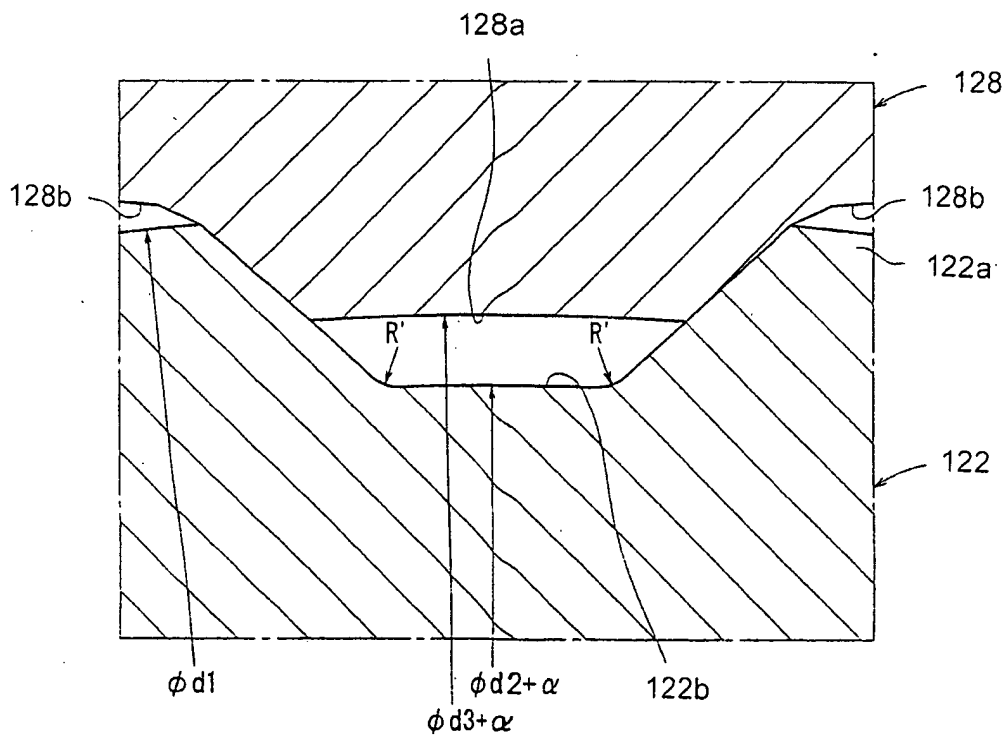


FIG. 19

